

# Labview and Tine at the EMBL-Hamburg

Uwe Ristau

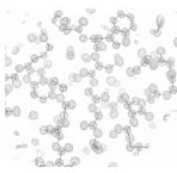
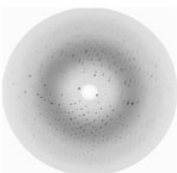
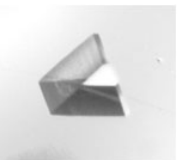
Petra III Instrumentation EMBL-Hamburg

Tine Workshop 26<sup>th</sup> September 2007



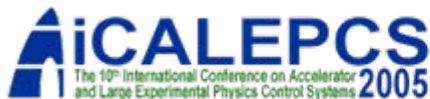
# Outline Beamline control

- **The start of TINE at the EMBL-Hamburg**
- **Implementation of TINE in existing device server**
- **Graphical user interface**
  - Labview and the Vision library
- **BW7B EMBL –HH Sample Changer**

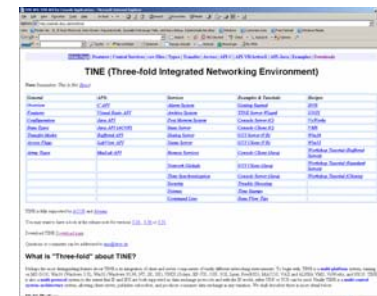




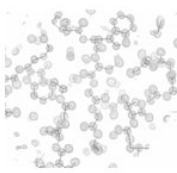
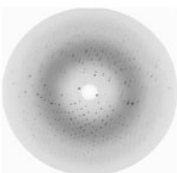
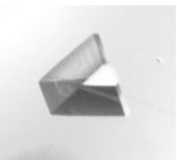
# Start of TINE at the EMBL-Hamburg



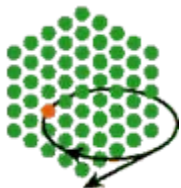
EUROPhysics Conference  
International Conference Center Geneva, CICC  
Geneva 10-14 Oct. 2005



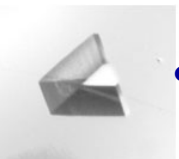
- support offered by the DESY/MCS group.
- Tine more than 15 years of accelerator control with TINE
- TINE as the HERA CS. HERA was (6/2007) one of the world largest accelerators
- Computer for Beamline control at the EMBL:
  - 50% of the Beamline control computers were Windows machines using PCI DAQ
- Status Control Software: 80% of EMBL beamline control software was Labview code. The control system had to be integrated
- It was important for us to easily be able to add Control system functionality to the existing Control Software



David Michael Ehlen © 2001



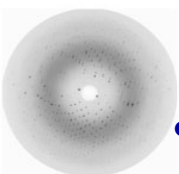
# Status of TINE at the Doris beamlines



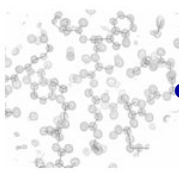
- The robotic Sample Changer at BW7B is integrated in TINE



- The Multilayer Monochromator of BW7A is integrated using TINE/CDI



- The EMBL operates 5 PX beamlines, one SAXS X33 and one EXAFS beamline.

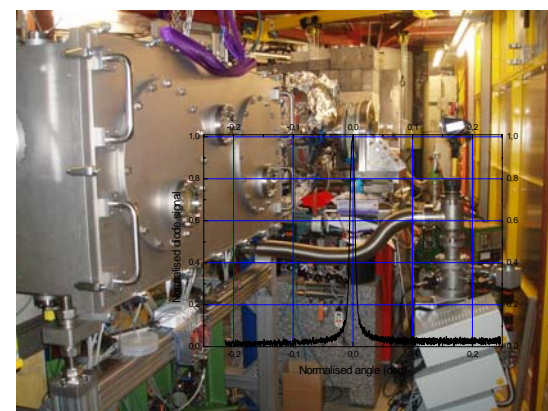


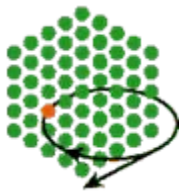
- The PX beamlines BW7B, BW7A are controlled by TINE

- X33 and X11 are partly TINE controlled



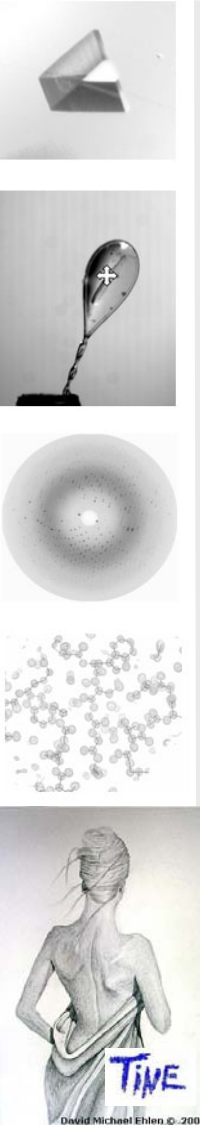
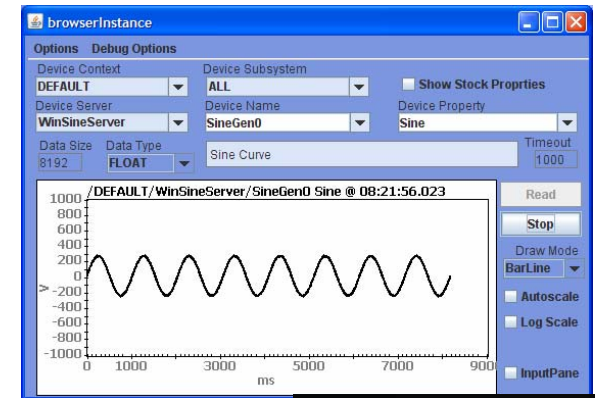
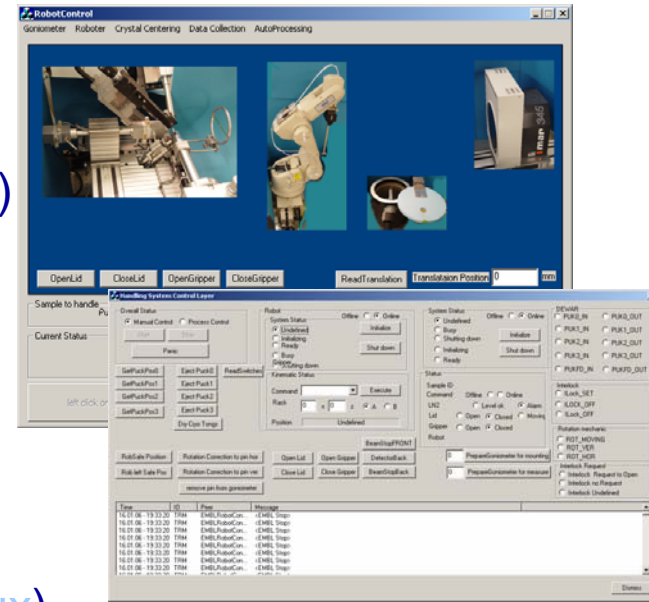
- FOR PETRAIII EMBL WILL BUILD 2 PX AND ONE BIOSAXS BEAMLIN





# Device Server for TINE

- UV-light source TINE Server (Labview , Win)
- Phytron Motor Controller (VC++ , Win)
- Mclennan Motor Controller (VC++ , Win)
- Goniometer Server (VC++ , Win)
- Mar345 Image Plate Server (VC++,Linux)
- Sample Changer Tine Server (VC++ , Win)
- machine parameter Tine Server (VC++, Linux)
- XREC Server (VC.Net, Linux , Win)
- Heidenhain digital encoder Server (Labview)
- Adept Robot Server (C++, Linux)
- Beckhoff CDI server (Group MCS ,Win )
- CANOpen ExpStat (VC.Net, Win)
- .....
- ANY DEVICE CONTROL PROGRAM CAN EASILY BE EXTENDED TO CREATE A TINE DEVICE SERVER





# Labview

Sample changer Labview GUI  
Running on LINUX and WINDOWS  
Using the Labview Vision library to  
Detect the crystal center.

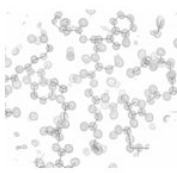
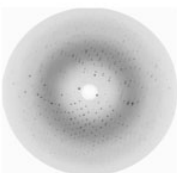
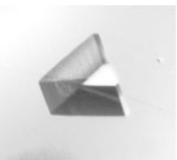
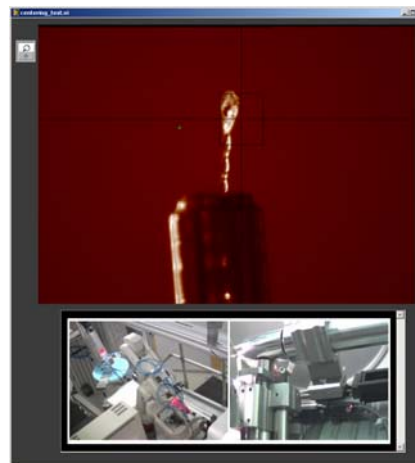
Barcode reading of the samples  
Is performed with a CCD camera using  
A Labview Vision library

Display of the sample changer status  
Will be implemented as soon as the  
TINE Video Server Web Cam tools  
Are available by Stefan Weisse

A optical microscope of the company OPTRIS  
Will be implemented soon. Drivers for motor control  
are Labview code



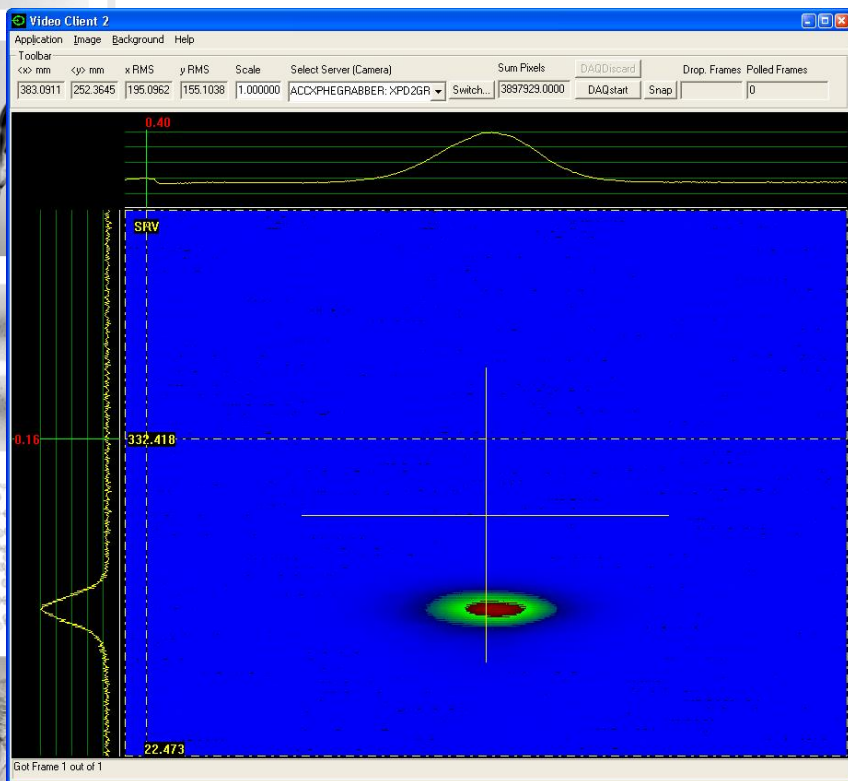
Digital zoom option



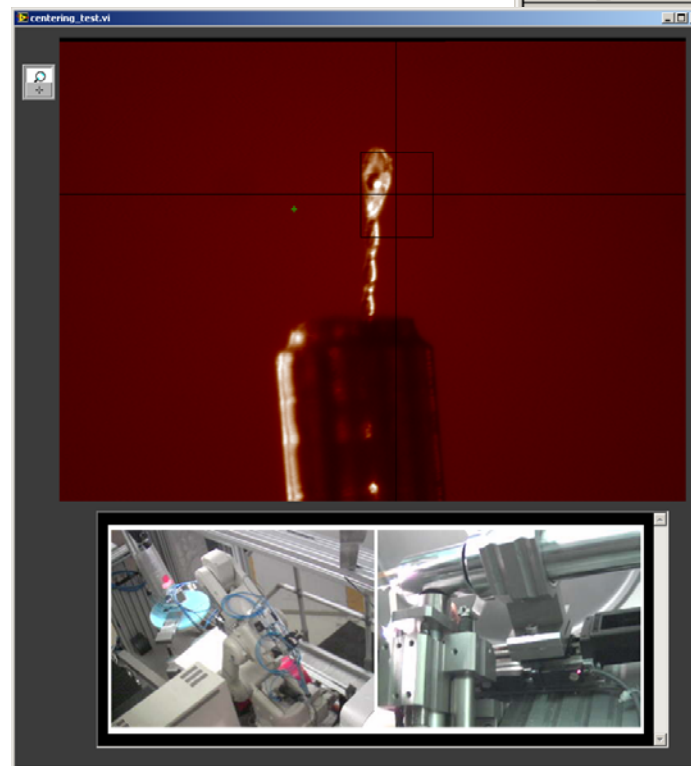


# Video grabber with TINE server integration

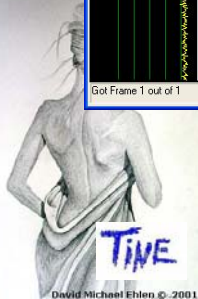
- Video Server / Client Application by Stefan Weisse DESY/Zeuthen
- The NI-1410 National Instrument Frame grabber card has been adapted
- Is able to switch between 4 cameras.



Parameter	Value
DOENERGY	4.442441
DOCURRENT	102.7221
DOLIFETIME	17.49137
BW7B_IC1	0.000
BW7B_IC2	-0.005
BW7A_IC1	-0.009
	-0.001
	2.617
	12168.195



500KByte @ 5Hz in multicast  
Mode via TINE

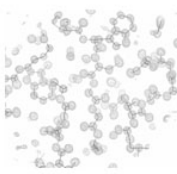
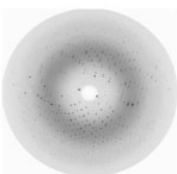
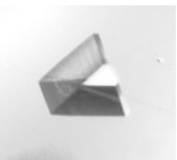




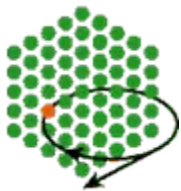
# EMBL - Doris Gateway

EMBL local  
History reader  
Almost as fast as the  
One of MARK Lomperski

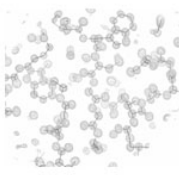
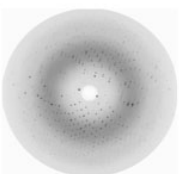
Parameter	Value
DOENERGY	4.442441
DOCURRENT	102.7221
DOLIFETIME	17.49137
BW7B_IC1	0.000
BW7B_IC2	-0.005
BW7A_IC1	-0.009
BW7A_IC2	-0.001
BW7A_EOB	2.617
BW7A_ENERGY	12168.195







# BW7A ESCAN Labview Software



ESCAN\_opti\_10082001\_newcounter.vi

### ESCAN

1700 COUNTS/IPS

Energy @ Inflection 12600.0  
Energy @ peak 12657.8000  
**ZINC**

12625.00 12640.00 12650.00 12660.00 12670.00 12680.00 12690.00 12700.00 12710.00 Energy(eV)

Thu, Apr 21, 2005 12:58:57 PM LOCAL logfile: D:\BW7\DATNew\R1.DAT

**Fluorescence Scan**  
Select Element  
Scan Parameter  
Fluorescence Detector  
MCA Window  
Find Peak and Inflection Point

**Beamline Setup**  
BeamLineSetup  
Set Energy  
Table Control  
Beam Stop and Slits  
Cryo Monitor

**Tools**  
Scan Analysis  
Bragg's Law  
Print Screen  
Upload Scan  
Help

**Beamline Setting:**  
Current Energy (eV)  
Current Wavelength (Å)

**Beam Intensity:**  
DORIS [mA]  
IC 1  
IC 2  
EOB

**Scan Parameter:**  
Element  
Theor. Wavelength (Å)  
Theor. Energy (eV)  
Fluorescence (eV)  
Energy Offset  
Counts  
DetectorDeadTime (%)

Slits:  
Slit1 ver 0.20 Slit2 hor 0.20  
Slit1 hor 0.20 Slit2 ver 0.20  
SLITS 1 0.2x0.2mm

BeamStopPosition  
0 20 40 60 80  
Fluorescence Detector  
Out

START SCAN  
STOP SCAN

MCA Window

50000  
45000  
40000  
35000  
30000  
25000  
20000  
15000  
10000  
5000  
0

0 100 200 300 400 500 600 700 800 900 1000 1100

New Values: 77 Lower Limit Upper Limit 85

0 20 40 60 80 100 120 140 160 180 200 220 240 255

Help DETECTOR DEADTIME (%) 0.10 Lower Limit 77 Upper Limit 85 APPLY Dismiss

Set ESCAN Parameter

Pre /Post-edge region (eV)	50	SELEN
Step sizePre /Post (eV)	5	
Fine Scan region (eV)	10	
Step size (eV)	0.5	
Aquisition time per data point (s)	1	
Energy offset (eV)	0	

PRESCAN REGION FINE SCAN REGION POST SCAN REGION

12603 12653 12658 12663 12713

Help APPLY Dismiss

ElementChoice.vi

### Periodic Table of Elements Selection

19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36			
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr			
37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54			
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe			
55	56	57	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86			
Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn			
87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104			
							Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu

Upper Limit 85  
Lower Limit 77

Wavelength new 0.9795 Angstrom  
Fluorescence new 11220.00 eV  
Energy 12657.8000 eV

Selenium

Set Element

Help Counter Range Dismiss

Energy Setting

to Set 12630.60 eV Move By 0.50 deg Change Energy

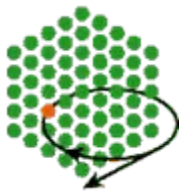
STOP Emergency

Encoder Reading

Current Energy (eV) 12631.1  
Current Wavelength (Å) 0.9816  
DORIS [mA] 88.08  
EOB 1.07  
IC 1 2.16  
IC 2 1.46

Save Settings Automatic Optimisation Check Focus Help Dismiss

# Graphical User Interface



## X11 CONTROL

07:49:11 PM 07-08-06

Table Control | Slits settings | Table Alignment | Cryo | Setup | Read & Move Axis | Scan

FRONT

0.000

BACK

0.000

### Slit Settings

Slit 1 Horizontal : 0.300 mm  
Slit 1 Vertical : 0.300 mm  
Slit 2 Horizontal : 0.300 mm  
Slit 2 Vertical : 0.300 mm

Ring Current => 123.781 mA  
IC1 => 73.300 V  
IC2 => 47.200 V  
**FOM IC1 => 128.3 %**  
**FOM IC2 => 123.9 %**

Refreshes every 1 second

Amplitude

Time

RC/2

IC1

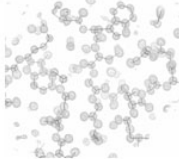
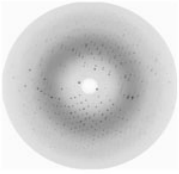
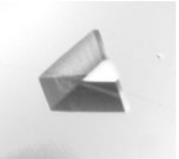
IC2

Crystal PHI Rotation: **330.76**  
Detector Distance: **199.35**

Cryo Temperature (K): **100.00**

**Log in EXPERT**

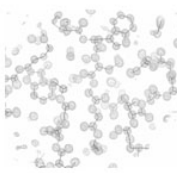
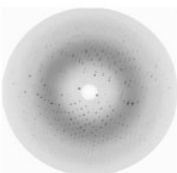
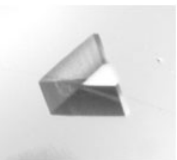
**Dismiss**



By Christoph Hermes

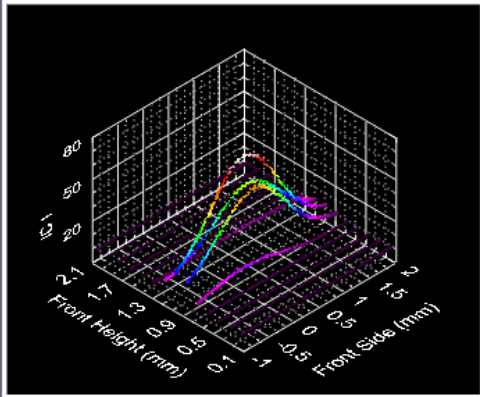


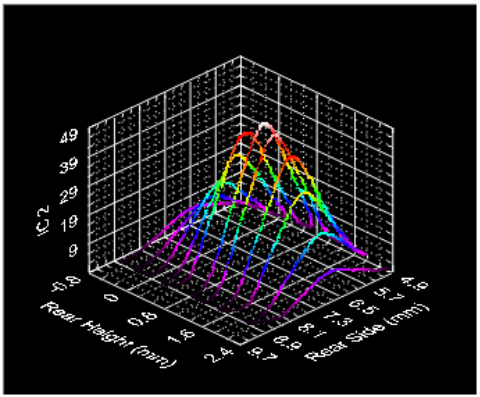
# Graphical User Interface



## X11 CONTROL

Table ControlSlits settingsTable AlignmentCryoSetupRead & Move AxisScan07:44:48 PM 07-08-06





Ring Current => 124.282 mA

IC1 => 73.600 V

IC2 => 48.050 V

FOM IC1 => 128.3 %

FOM IC2 => 124.2 %

Setting the back table motors to start the scan  
Scan IC2 with the back table motors in progress...  
Back table scan finished  
The max is: IC2= 48.050 Rear height= 0.876 mm Rear side= 6.707 mm  
Moving back table to max values  
Back table aligned!  
...X11 Table aligned

**START AUTOMATIC TABLE ALIGNMENT**

Crystal PHI Rotation: 330.76

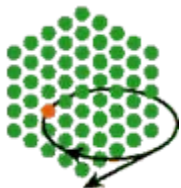
Detector Distance: 199.35

Cryo Temperature (K): 100.00

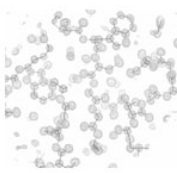
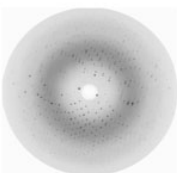
**Log in EXPERT**

**Dismiss**

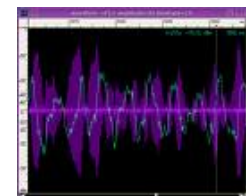
By Christoph Hermes



# Labview and standard devices

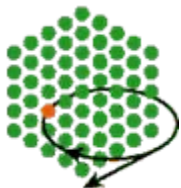


- Device control software for many standard devices like oscilloscopes (Tektronics, HP, LeCryo, etc..) ,function generators, | meter (Fluke, Agilent, Keithley,...)



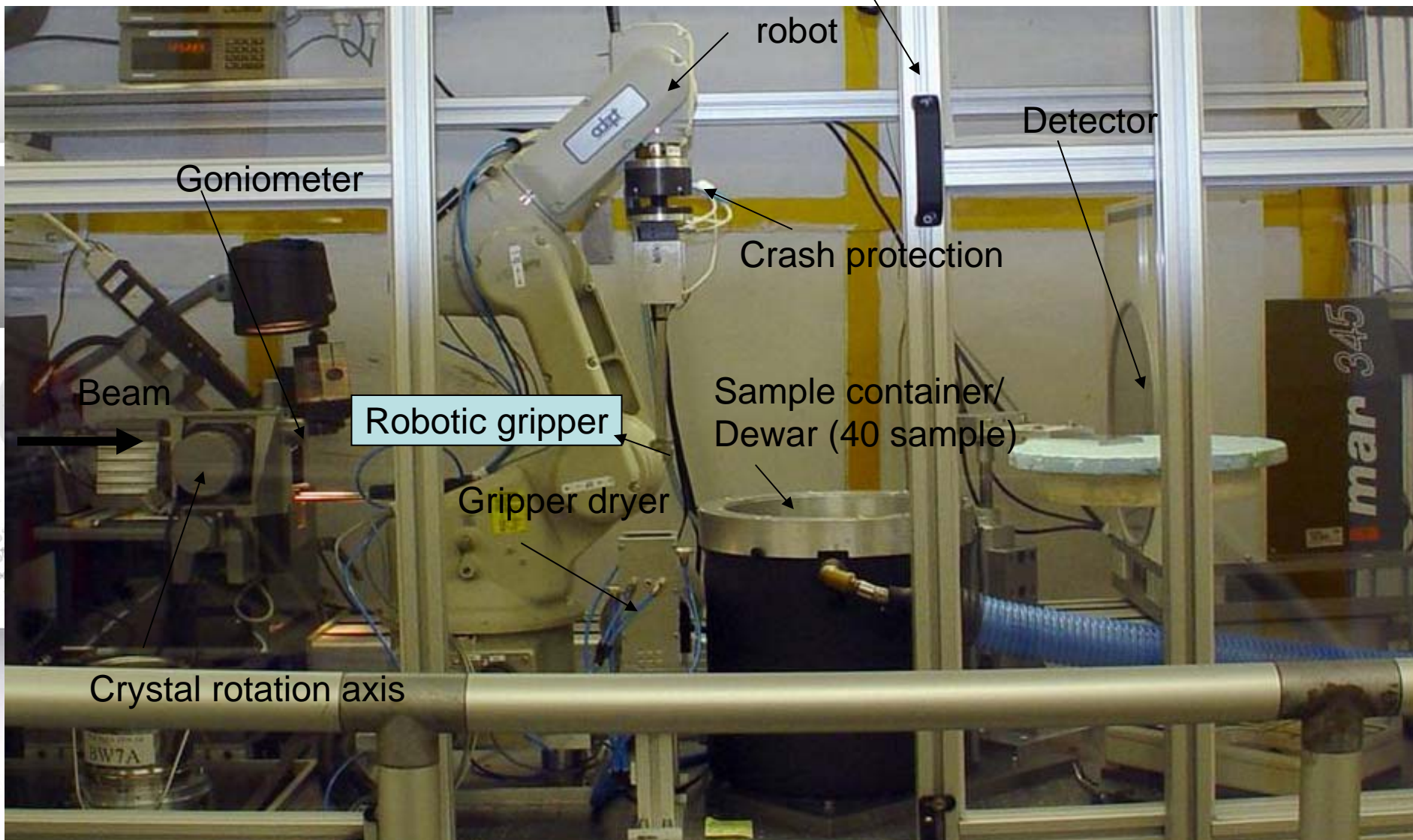
- Spectrum analyzers are available at the NI Webpage as download.
- It is straight forward to generate a TINE device server out of this device control software





# The EMBL-BW7B robotic sample changer

Cage/Frame : robot is protected



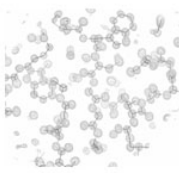
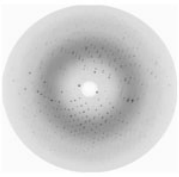
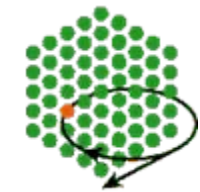
# Automation: MX pipeline

- **High Density Fermentation Facility**  
**Protein purification, characterisation**
- **High Throughput Crystallisation Facility**
- **Automatic beamline alignment**
- **Automatic sample handling**
- **Automatic crystal centering (XREC)**
- **Automatic data collection (BEST, DNA)**
- **Automatic model building (ARP/wARPAutoRICKSHAW)**

At the EMBL-Hamburg Outstation we have established Europe's largest high-throughput crystallization facility which is open to the general user community. The facility has the capacity to generate up to 10,000 crystallization experiments in an 8h day and to store and image 1,000,000 experiments. Users have access to their results through the internet. All steps of a crystallization experiment from screen preparation to experiment setup and monitoring are executed by two completely integrated modules.

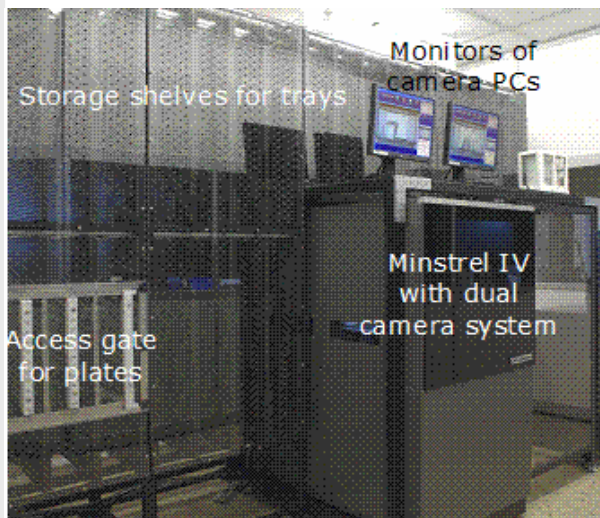
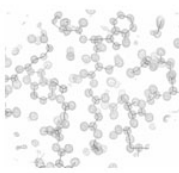
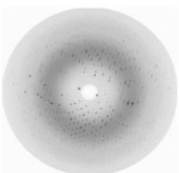
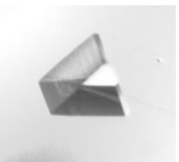


Fermentation Facility





# Automation: MX pipeline



- High Density Fermentation Facility
- Protein purification, characterisation
- **High Throughput Crystallisation Facility**
- Automatic beamline alignment
- Automatic sample handling
- Automatic crystal centering (XREC)
- Automatic data collection (BEST, DNA)
- Automatic model building (ARP/wARPAutoRICKSHAW)





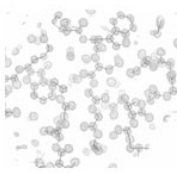
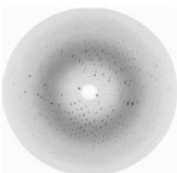
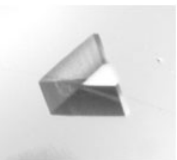
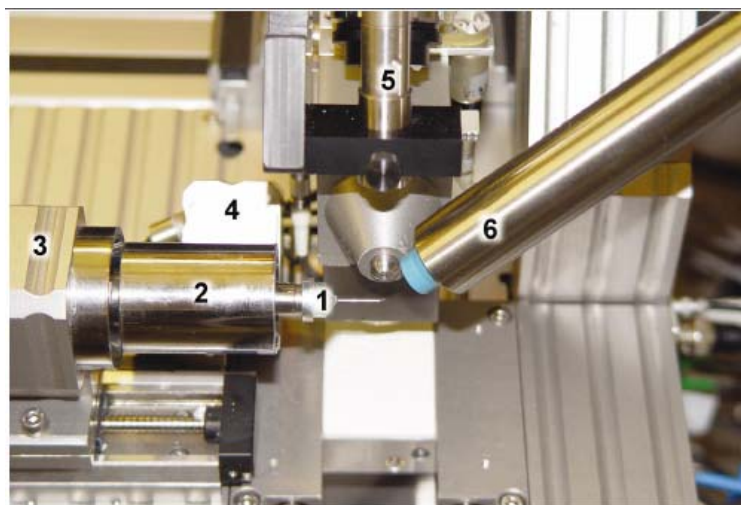
# Automation: MX pipeline

- High Density Fermentation Facility  
Protein purification, characterisation
- High Throughput Crystallisation Facility

- **Automatic beamline alignment**

- Automatic sample handling
- Automatic crystal centering (XREC)

Automatic data collection (BEST, DNA)  
Automatic model building  
(ARP/wARPAutoRICKSHAW)

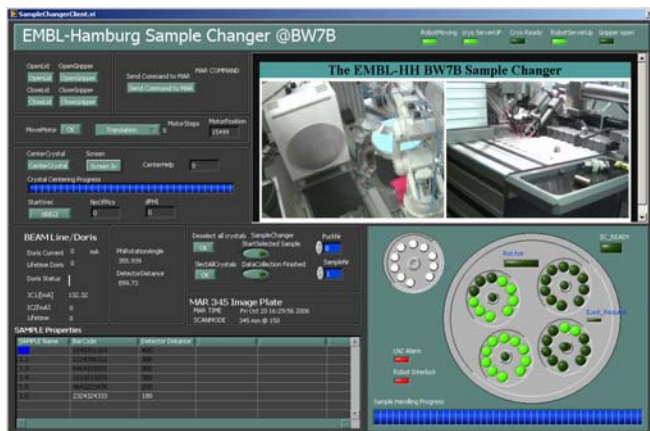
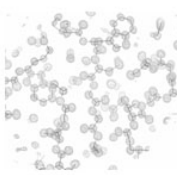
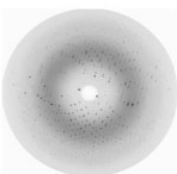
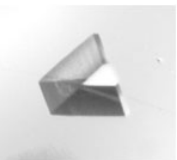






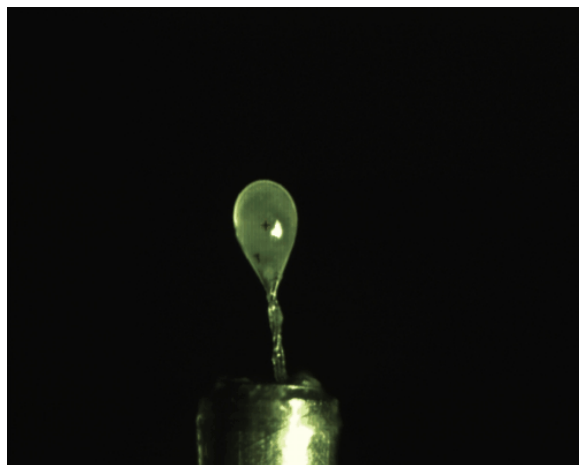
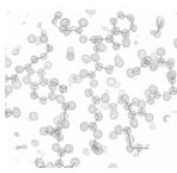
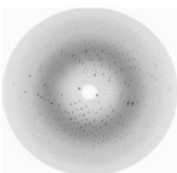
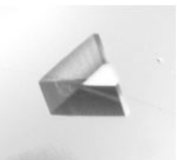
# Automation: MX pipeline

- High Density Fermentation Facility
- Protein purification, characterisation
- High Throughput Crystallisation Facility
- Automatic beamline alignment
- **Automatic sample handling**
- Automatic crystal centering (XREC)
- Automatic data collection (BEST, DNA)
- Automatic model building (ARP/wARPAutoRICKSHAW)

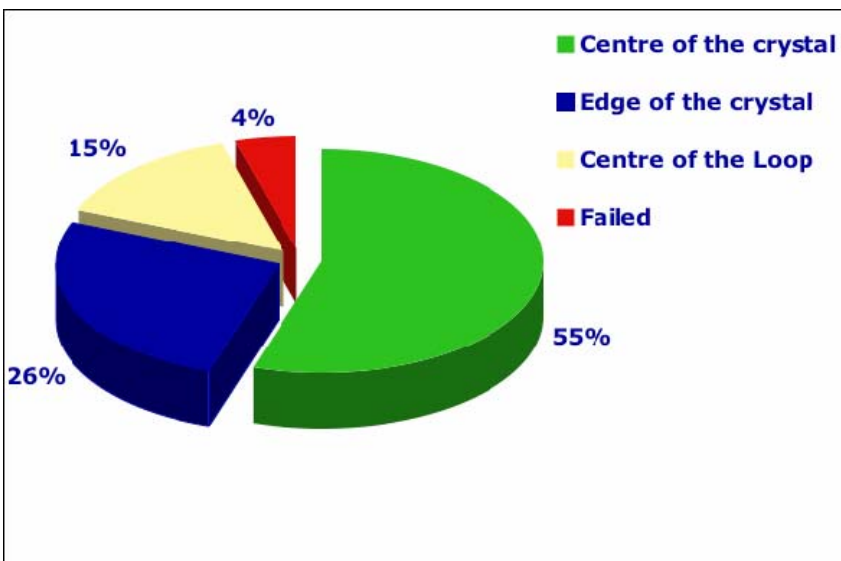




# Automation: MX pipeline



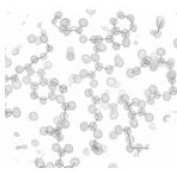
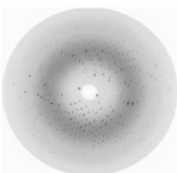
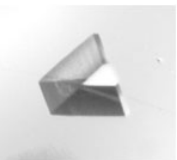
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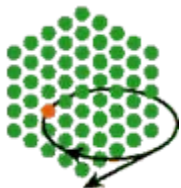




# Automation: MX pipeline

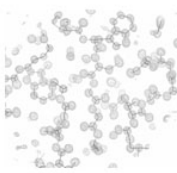
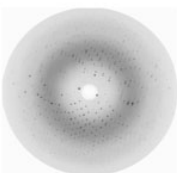
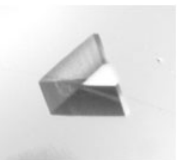
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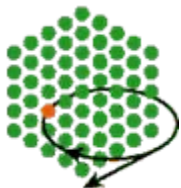




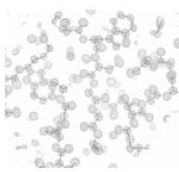
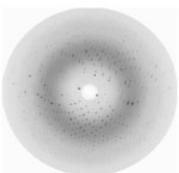
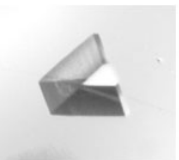
# Sample changer pipeline

- Mounting of the samples on the goniometer head
- Centering the sample/crystal with respect to the beam
- Start of the experiment
- Dismounting of the Sample
- Allow Screening and ranking of Samples

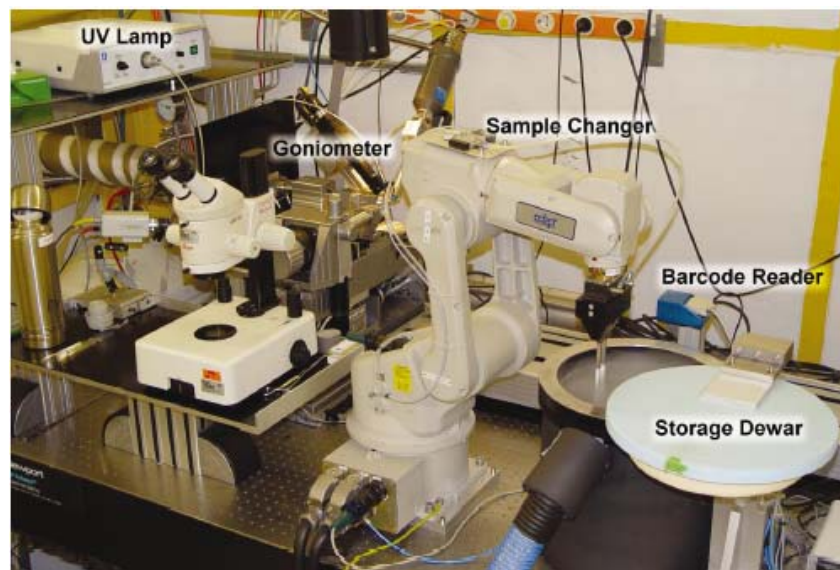
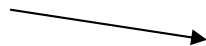




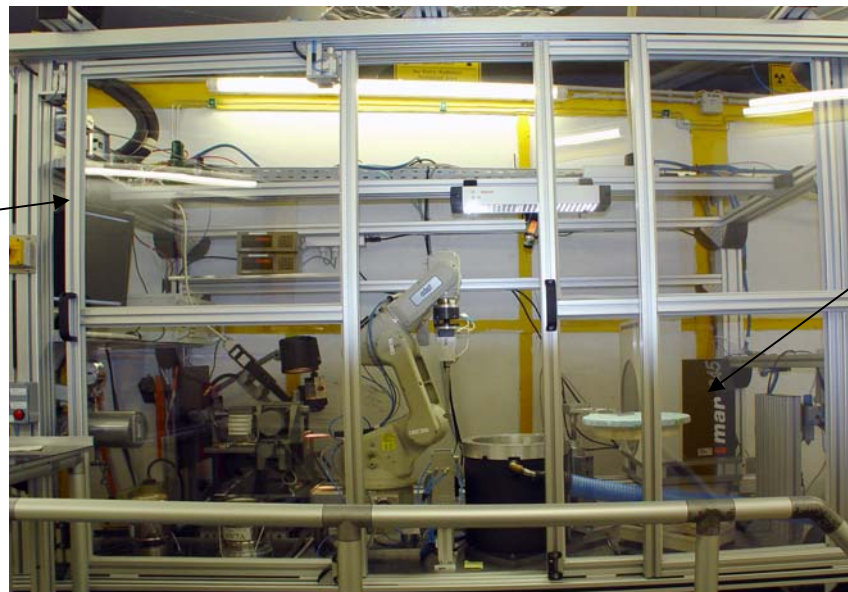
# Sample changer hardware



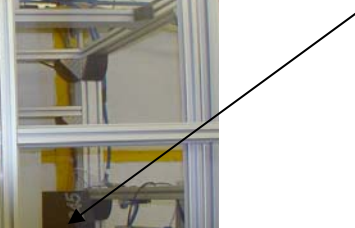
Beam



Robot Interlock system

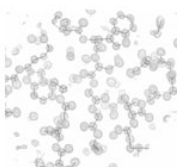
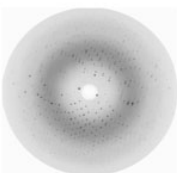
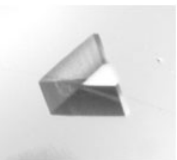


Detector

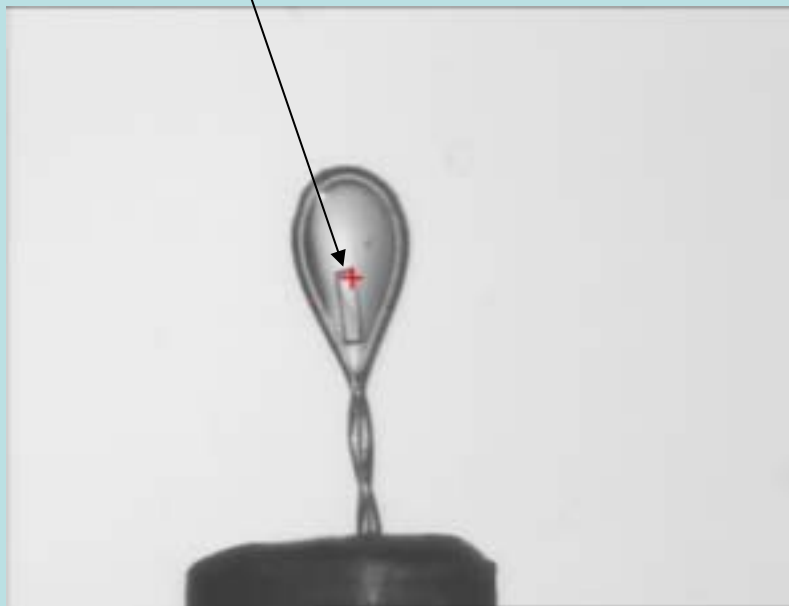




# EMBL-Hamburg BW7B Sample Changer

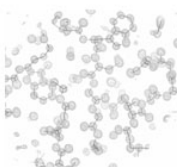
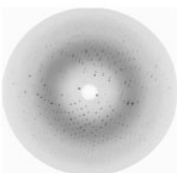
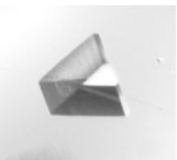


There he is the – crystal -

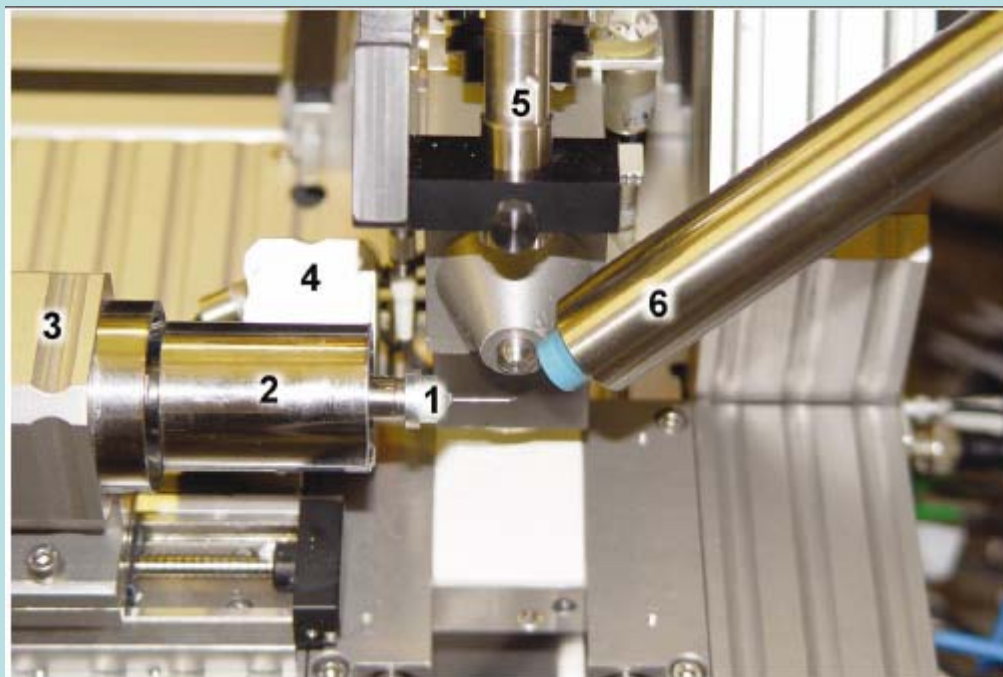




# EMBL-Hamburg BW7B Sample Changer

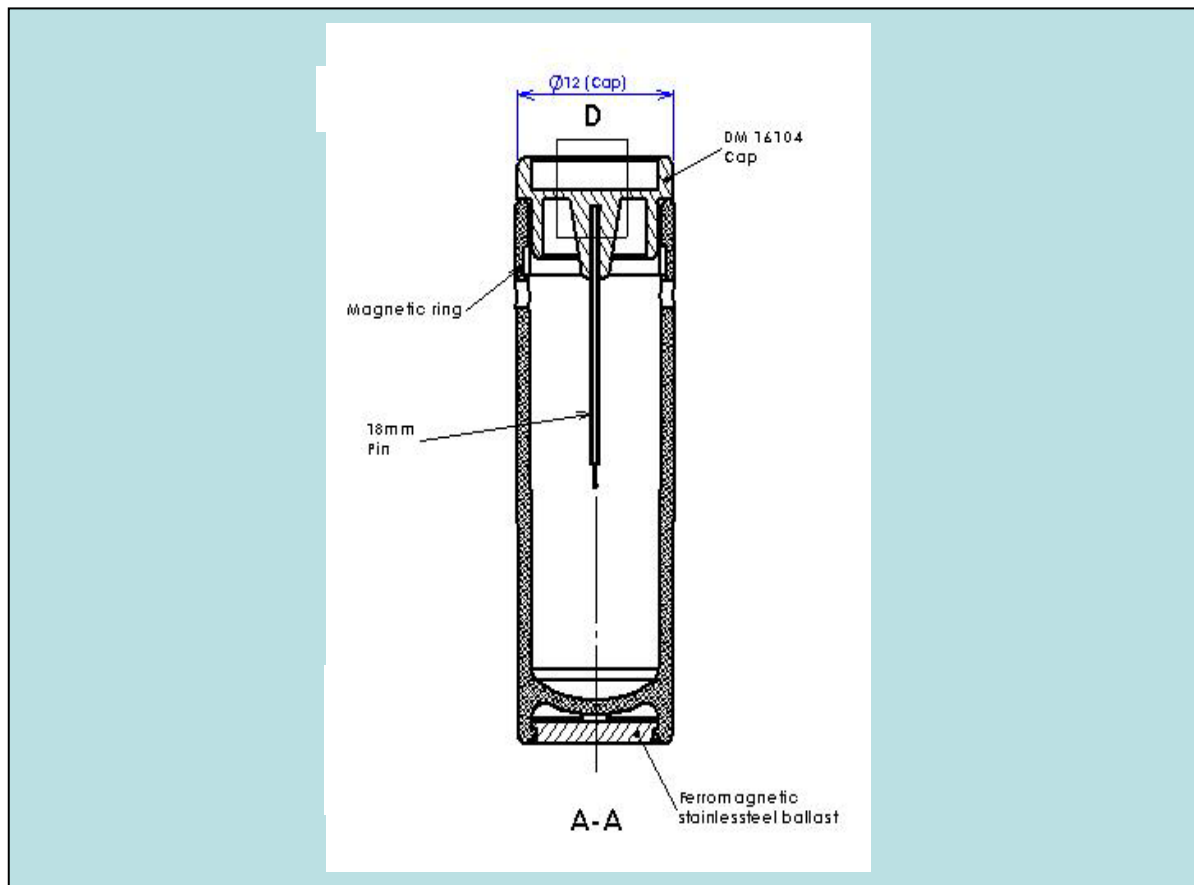
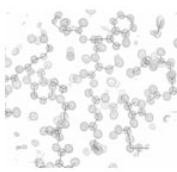
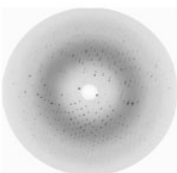
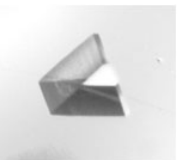


Goniometer with centering mechanic and cryo





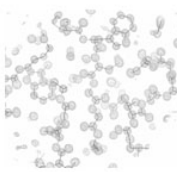
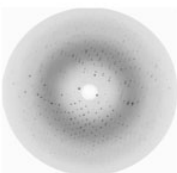
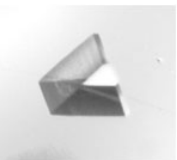
# EMBL-Hamburg BW7B Sample Changer



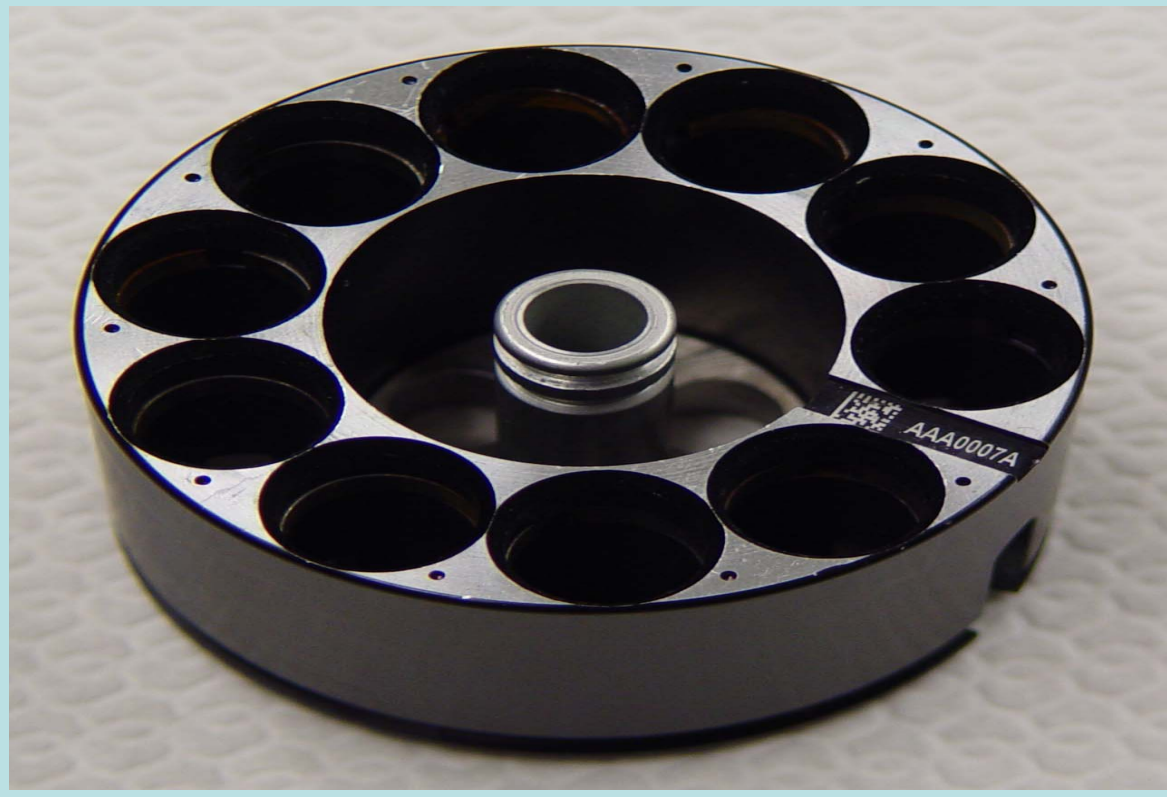




# EMBL-Hamburg BW7B Sample Changer

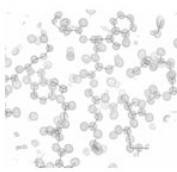
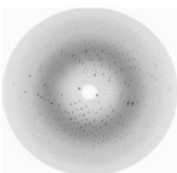
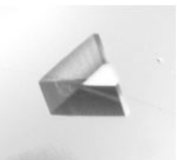


EMBL Grenoble puck system for 10 samples





# EMBL-Hamburg BW7B Sample Changer



Cp100 Transport dewar  
For max 50 samples

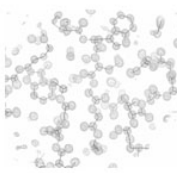
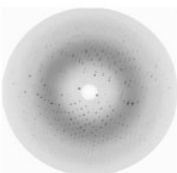
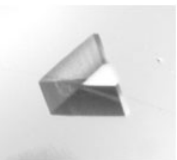


Transfer tool



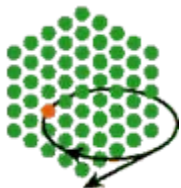


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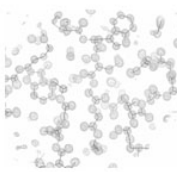
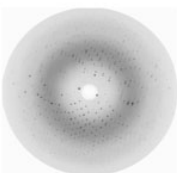
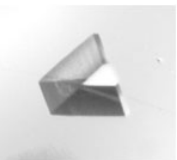


Assembly of a whole dewar unit of 40 Samples

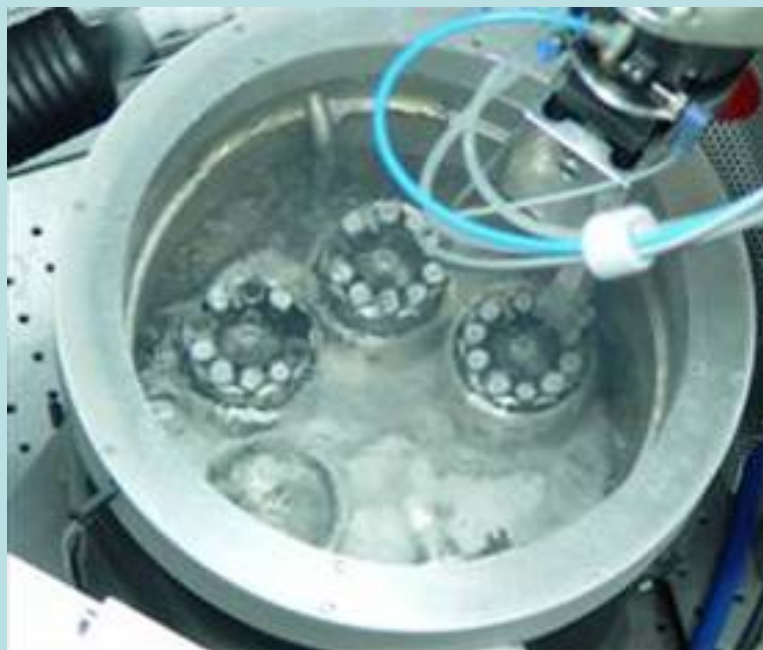


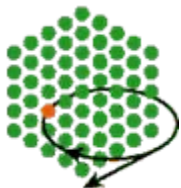


# EMBL-Hamburg BW7B Sample Changer

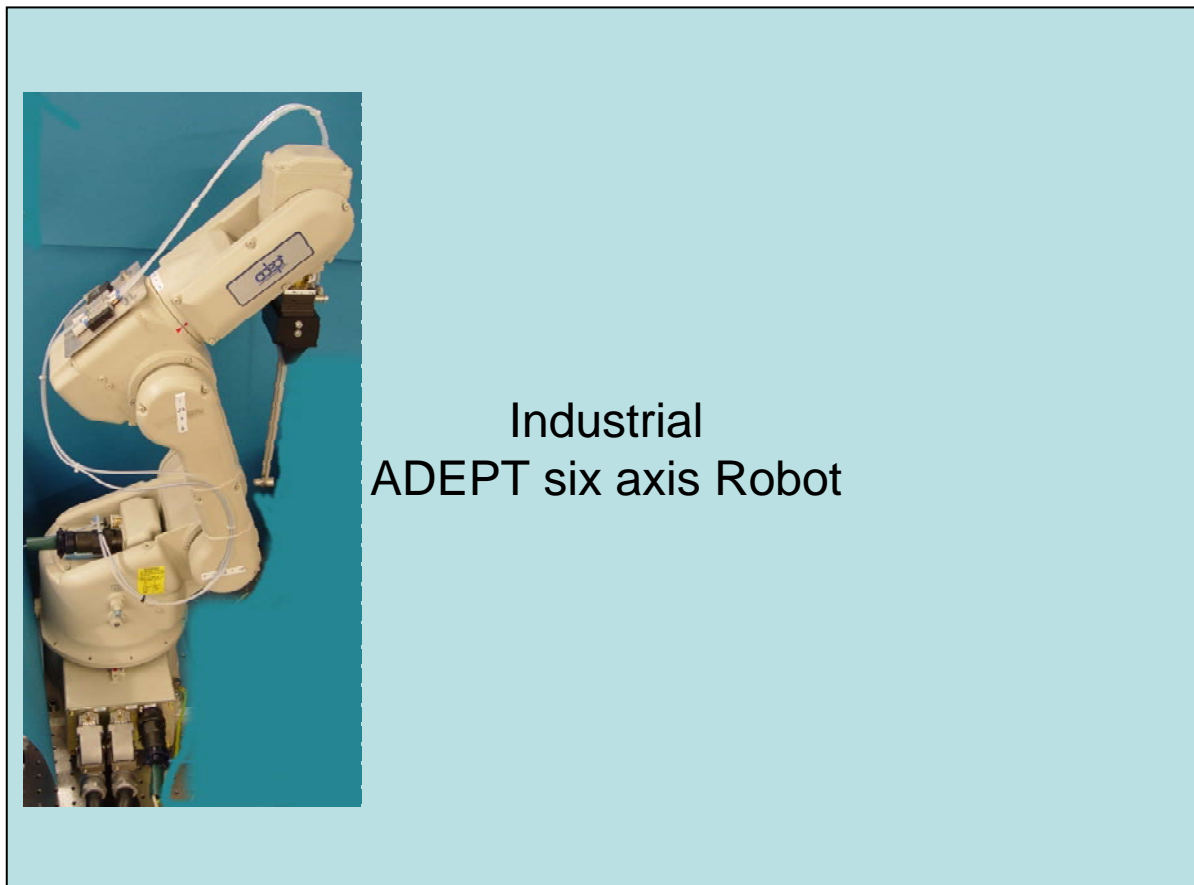
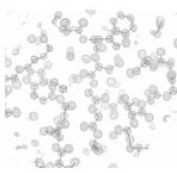
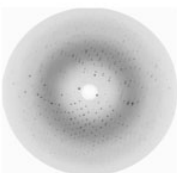
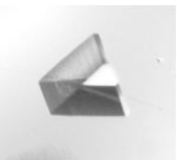


Main dewar assembly  
-filled with nitrogen



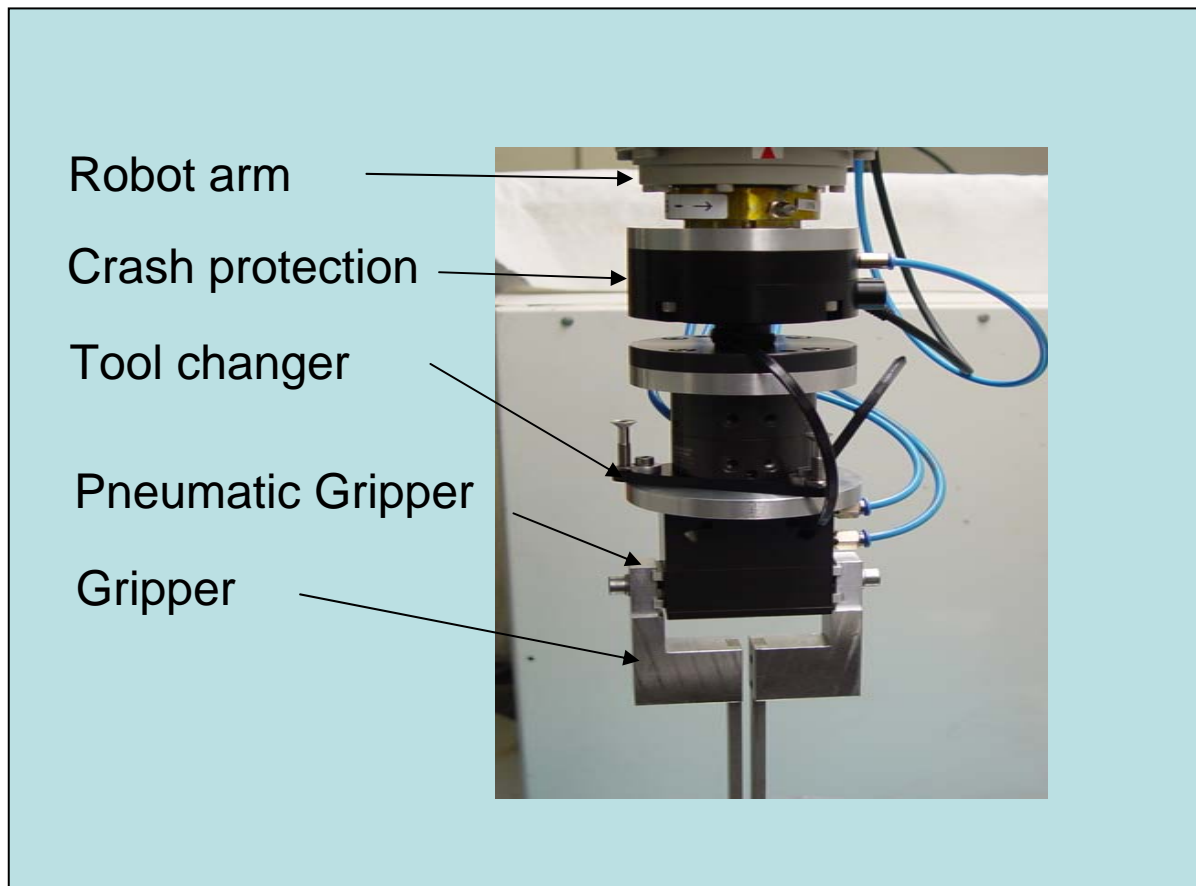
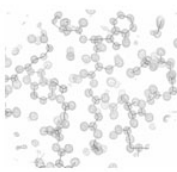
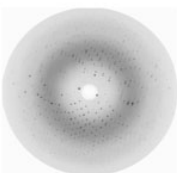
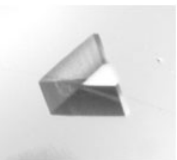


# EMBL-Hamburg BW7B Sample Changer



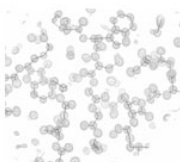
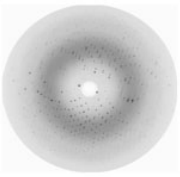
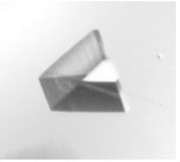


# EMBL-Hamburg BW7B Sample Changer





# EMBL-Hamburg BW7B Sample Changer



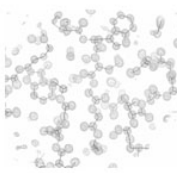
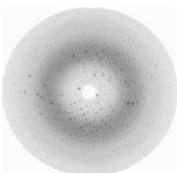
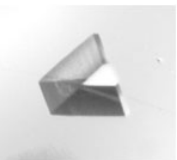
Pneumatic  
Gripper with  
2 gripping  
orientations





# EMBL-Hamburg BW7B Sample Changer

Loading of the puck from the preparation dewar into the main dewar

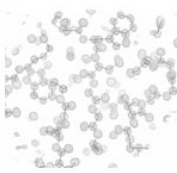
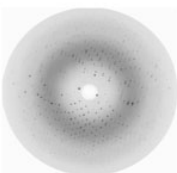
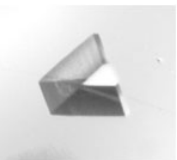






# EMBL-Hamburg BW7B Sample Changer

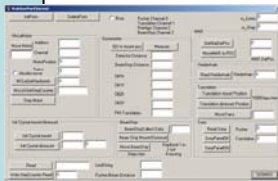
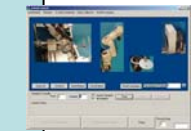
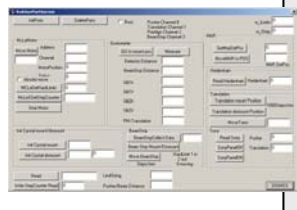
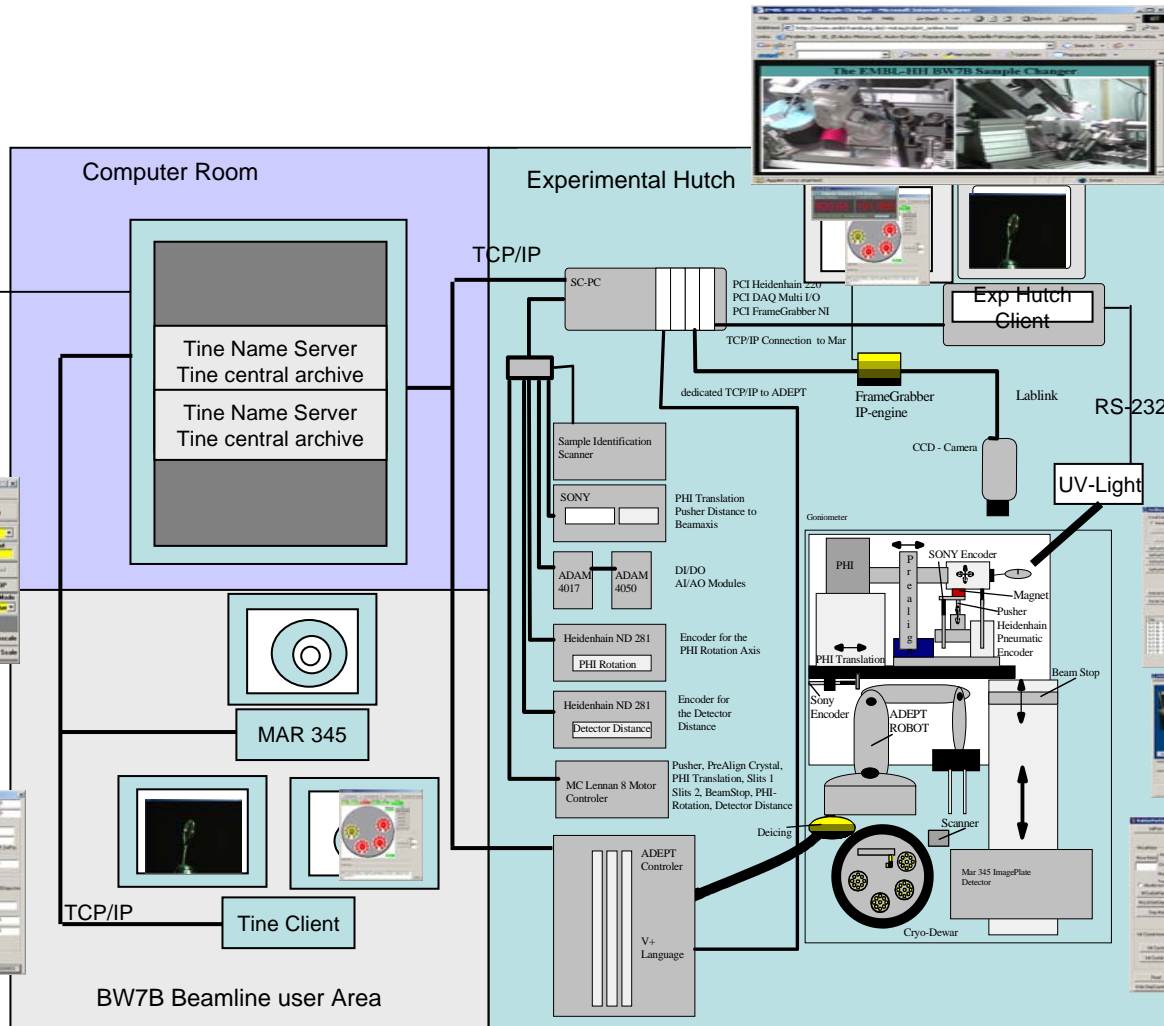
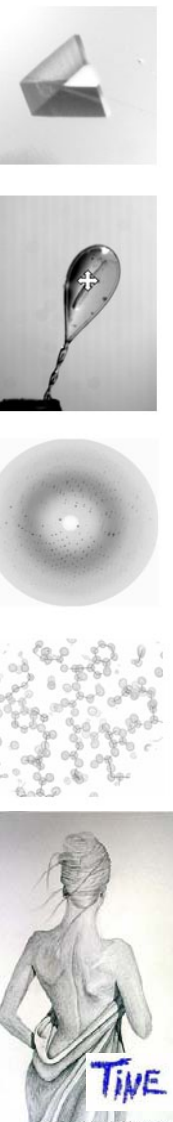
Mounting and dismounting of samples on the goniometer





# BW7B Controls

To DNA etc

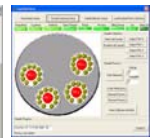
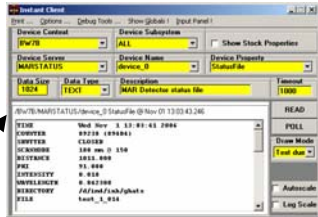




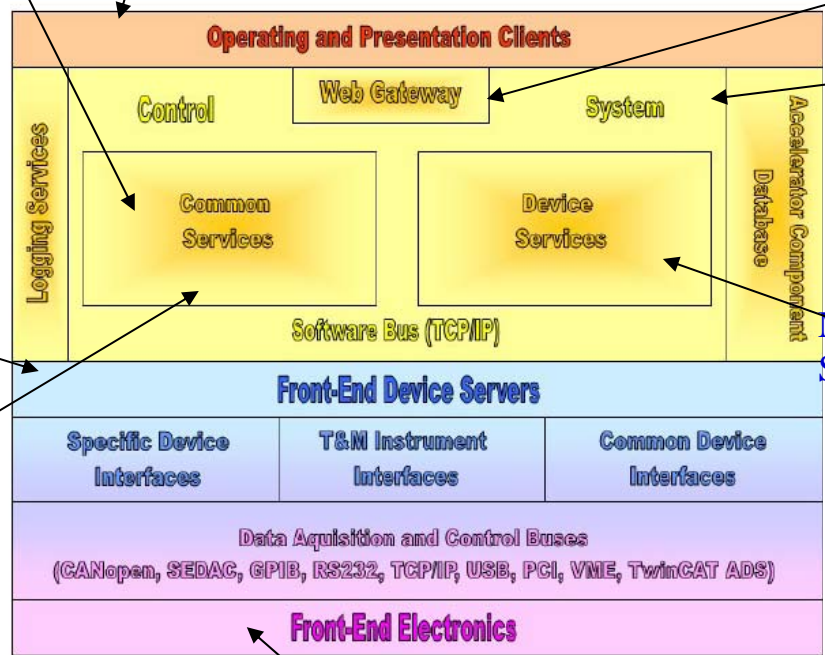
# Tine Control System Software Suite DESY/MCs



- Alarm Database Manager
- Alarm Viewer
- Archive Database Manager
- Archive Reader
- Attach To Service Fec
- Event Archive Database Manager
- Fec Administration
- Fec Checker
- Fec Remote Control
- Fec Setup
- Fec Statistics
- Instant Client
- Multi-Channel Analyzer
- Server Setup



## Control System Architecture



Java, MatLab, HTML, Script

C/C++, Java, VisualBasic

C/C++, Java, VisualBasic, LabView

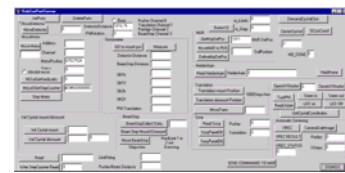
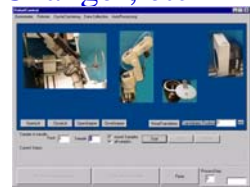
C, Assembler

Will be developed for PetraIII

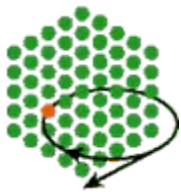
Translators to EPICS, DOOS Plan to build a TANGO and Spektra translator

Monochromator, Mirror, Sample Changer, etc

Stepper Motors, DAQ, Counter, AI/AO, DI/DO Robot, etc

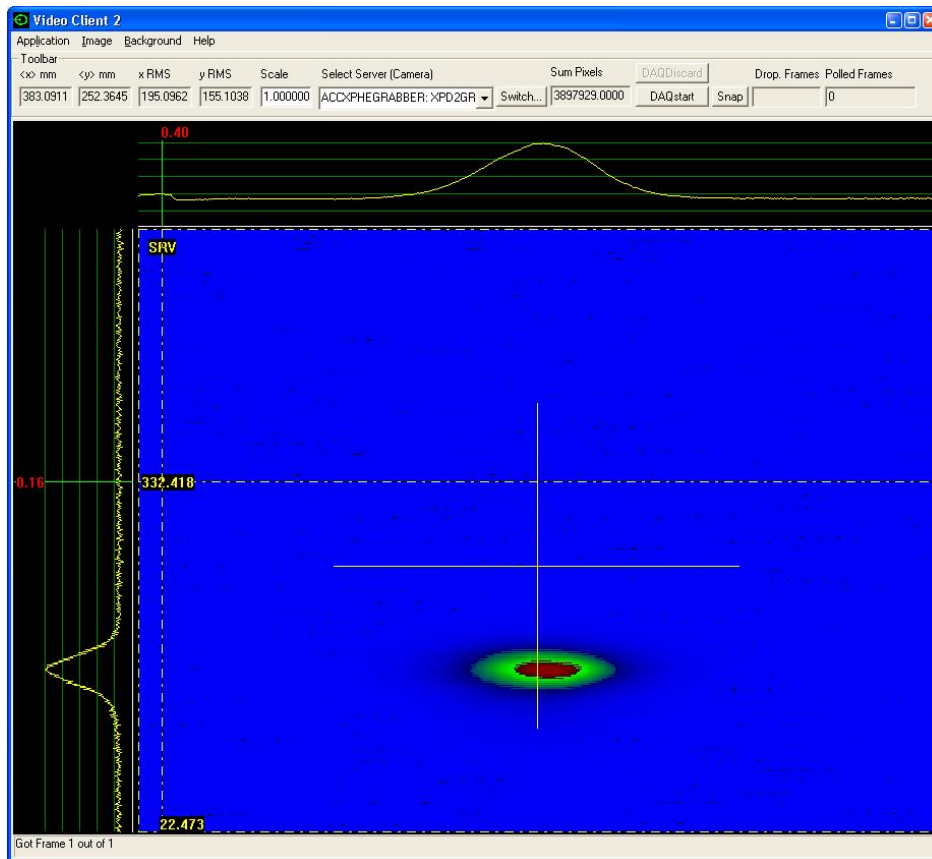


TINE



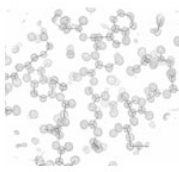
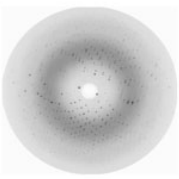
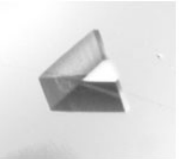
# Video grabber with TINE server integration

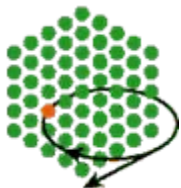
- Video Server / Client Application by Stefan Weisse DESY/Zeuthen
- The NI-1410 National Instrument Frame grabber card has been adapted  
Is able to switch between 4 cameras.



500KByte @ 10Hz in multicast  
Mode via TINE

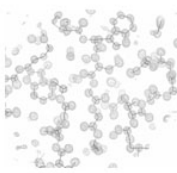
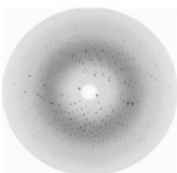
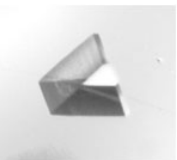
Parameter	Value
DOENERGY	4.442441
DOCURRENT	102.7221
DOLIFETIME	17.49137
BW7B_IC1	0.000
BW7B_IC2	-0.005
BW7A_IC1	-0.009
BW7A_IC2	-0.001
BW7A_EOB	2.617
BW7A_ENERGY	12168.195

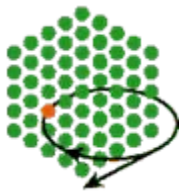




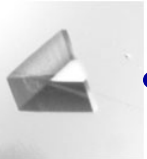
# Control system at the EMBL

- During the development of the beamline automation on BW7B 6 computers with different operating systems were involved in the control of the system.
- To combine all relevant data and information a control system was needed which also enables reliable and fast operation.
- In 2005 we have decided to use TINE as Control System.
- Since than many device server were developed and lots of experience collected.





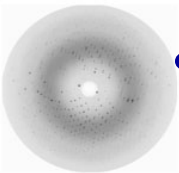
# Future Control system requirements



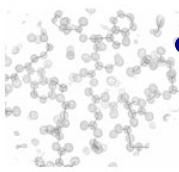
- Researcher, developer and administrators accesses data from their offices and from home



- Users require remote access and do not travel to the synchrotron for standardized experiments any more (saving of travel costs and time etc)



- All data of the beamlines, detectors, the data processing, automation, robotics are linked together.



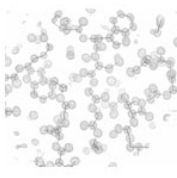
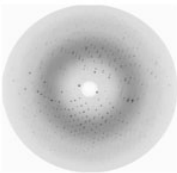
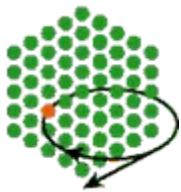
- The network traffic will increase with the new type of detectors and overall improve of automation



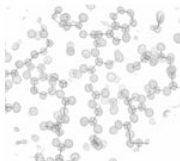
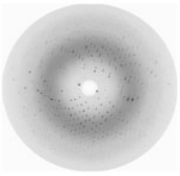
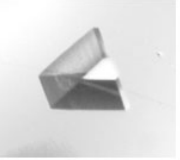
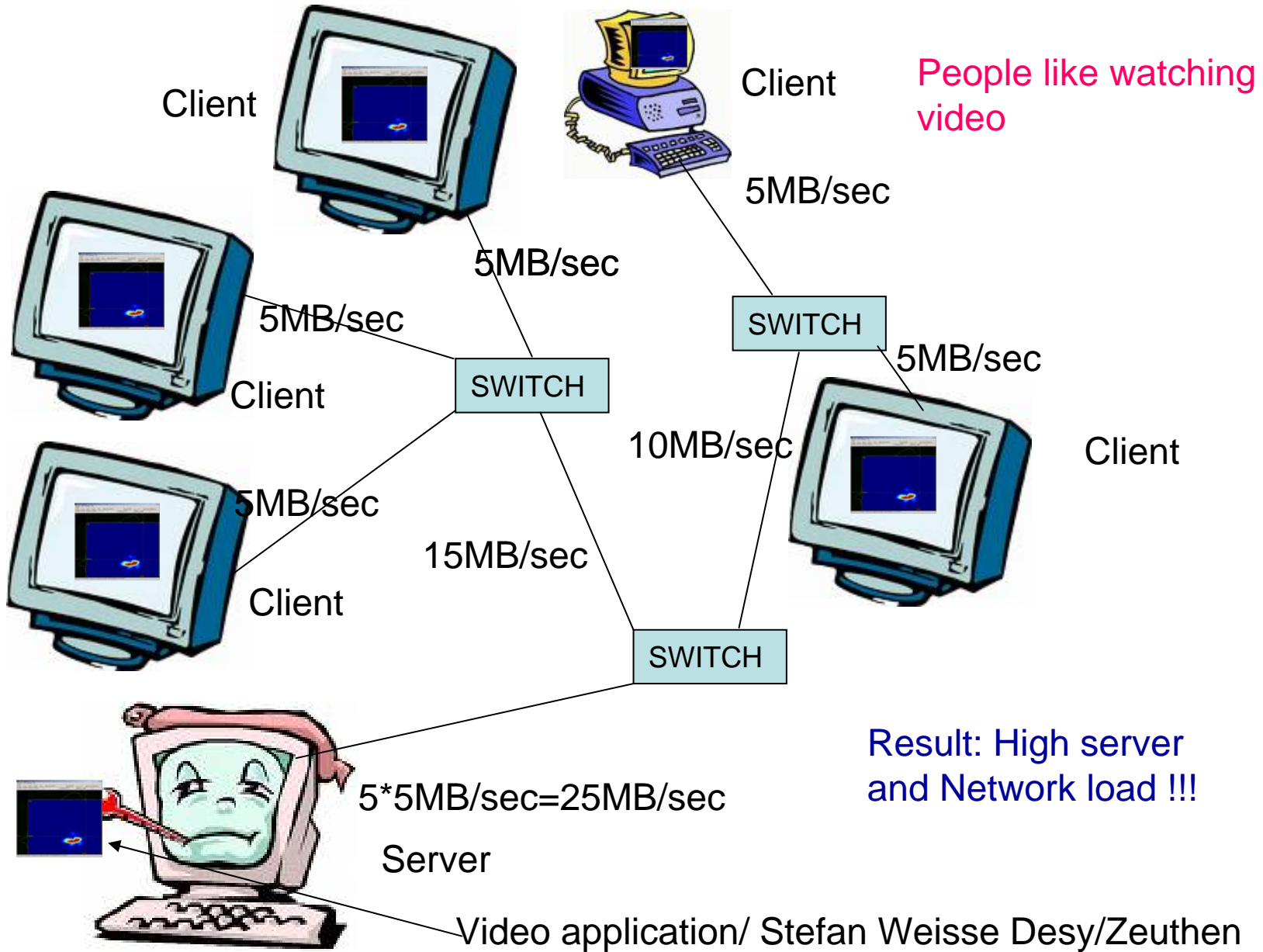
- **The Control system has to fulfill a tough job!!!!!!**

# The DESY Control System TINE

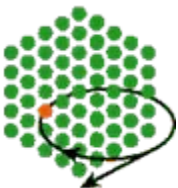
- TINE SUPPORTS MULTICAST
- WIN\_CE
- TINE offers a fast history data base
- TINE offers Labview server support
- TINE offers SECURITY tools for data access BEAMLINER CUSTOMER LIKE THAT
- The TINE protocol is based on Sockets (used on all systems and will always stay) not 3<sup>rd</sup> party products (that products are than also socket based).
- THE COMPLETE KNOWLEDGE OF TINE AND ITS TOOLS IS AVAILABLE BY DESY/MCS
- The group MCS of Reinhard Bacher gives great support
- Regular programming trainings offered by MCS
- TINE is as Open source code free available, the installation takes less than 5 minutes
- EMBL participates in small quantity in TINE tool development
  - TANGO2TINE AND TINE2TANGO TRANSLATOR (COSYLAB/DESY)
  - TINE COMPILATION FOR WINCE SUPPORT (embedded developments)  
Andres Pazos/Phillip Duval



# Multi client problem for servers



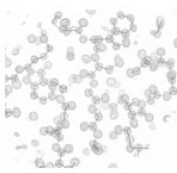
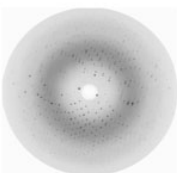
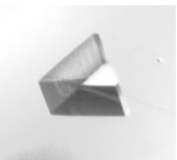


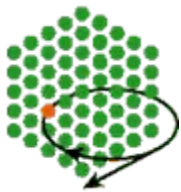


# Too high Server load? Too much network traffic?

Don't do it !!!

TINE offers Multicast and Publisher subscriber possibility to reduce server and network load





# MULTICAST and Publisher Subscriber

EMBL software using of TINE multicasts

- Doris Parameter (current, status of beamline etc) all EMBL user can start this client.
- Robotic sample changer 3 click centering min 2 Clients



Client

5MB/sec



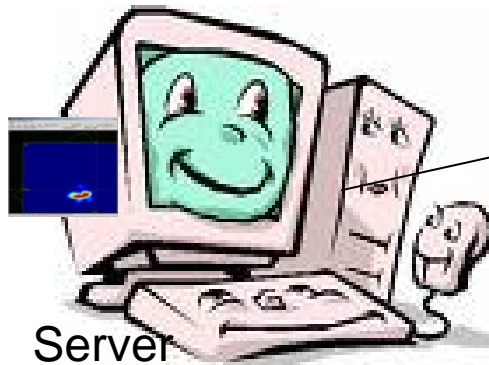
Client



Client

5MB/sec

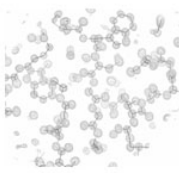
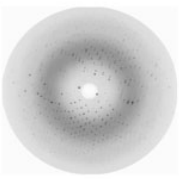
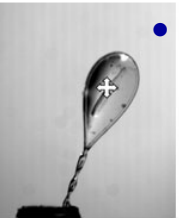
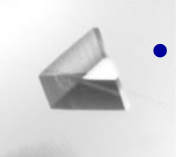
SWITCH

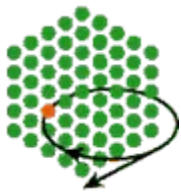


5MB/sec

Server

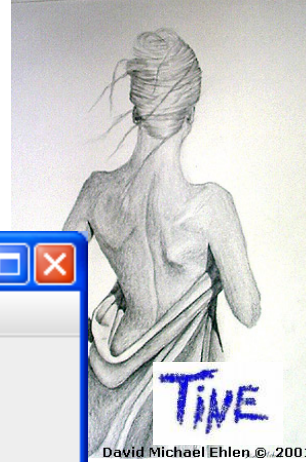
ESRF Detector data streams  
 Max. 200 MB/s  
 Pilatus 6 M 250 MB/sec ?!?!?!?  
 We have the Pilatus 2M with max  
 60 MB/s



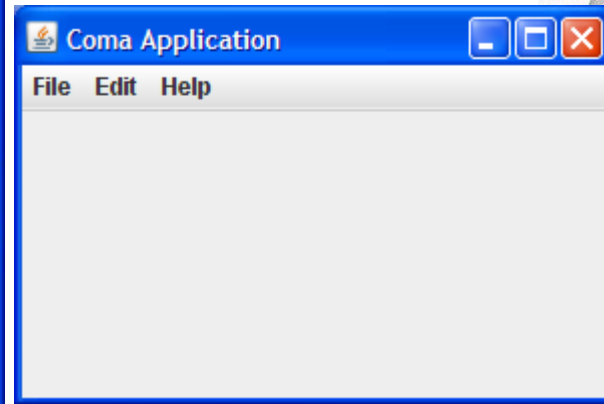
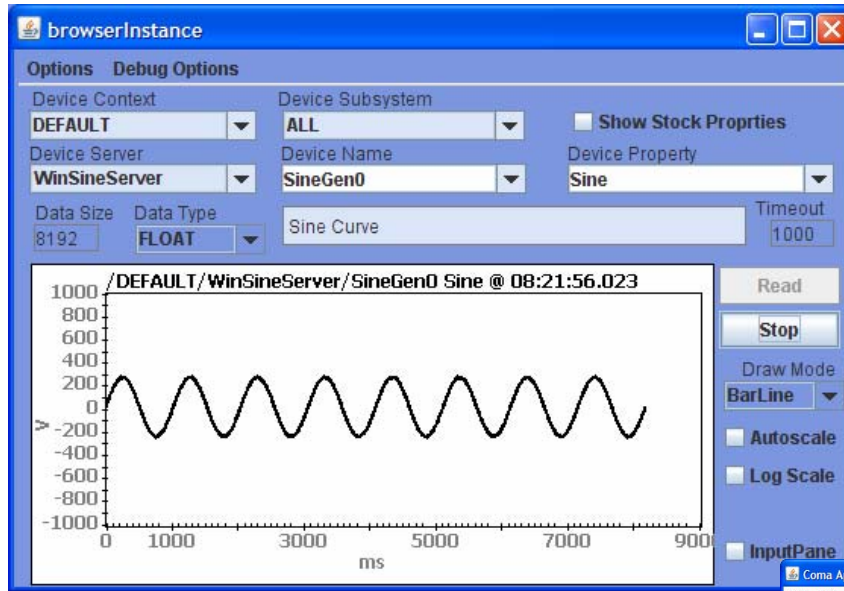


# TINE JAVA Tools of the TINE4 Release

TINE  
Instant  
Client

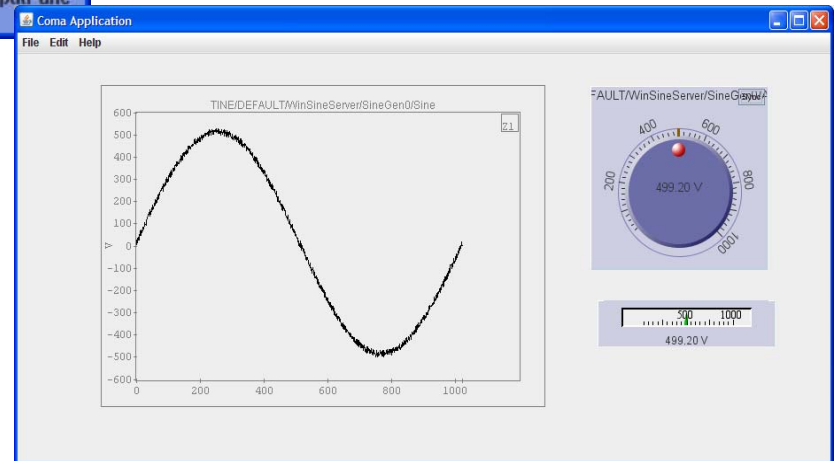


David Michael Ehlen © 2001

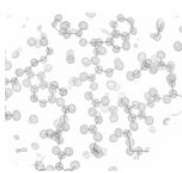
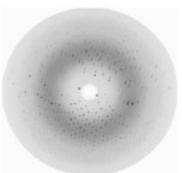
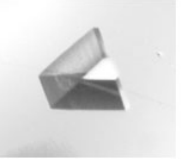


TINE JAVA  
COMA TOOL

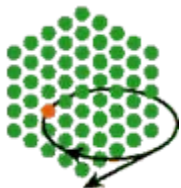
RUNTIME  
Client generation!



Platform independent Control system Tools are important

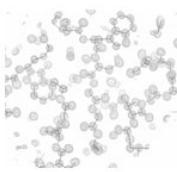
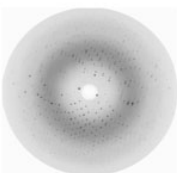
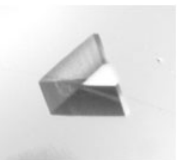


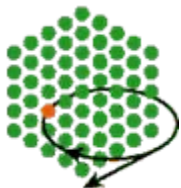
David Michael Ehlen © 2001



# Tango2Tine Translator

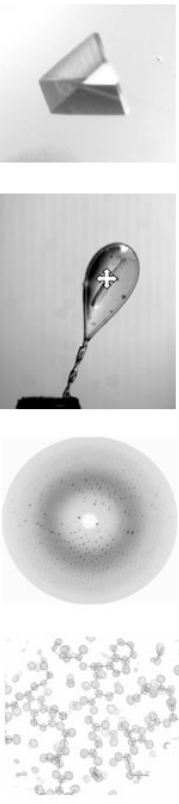
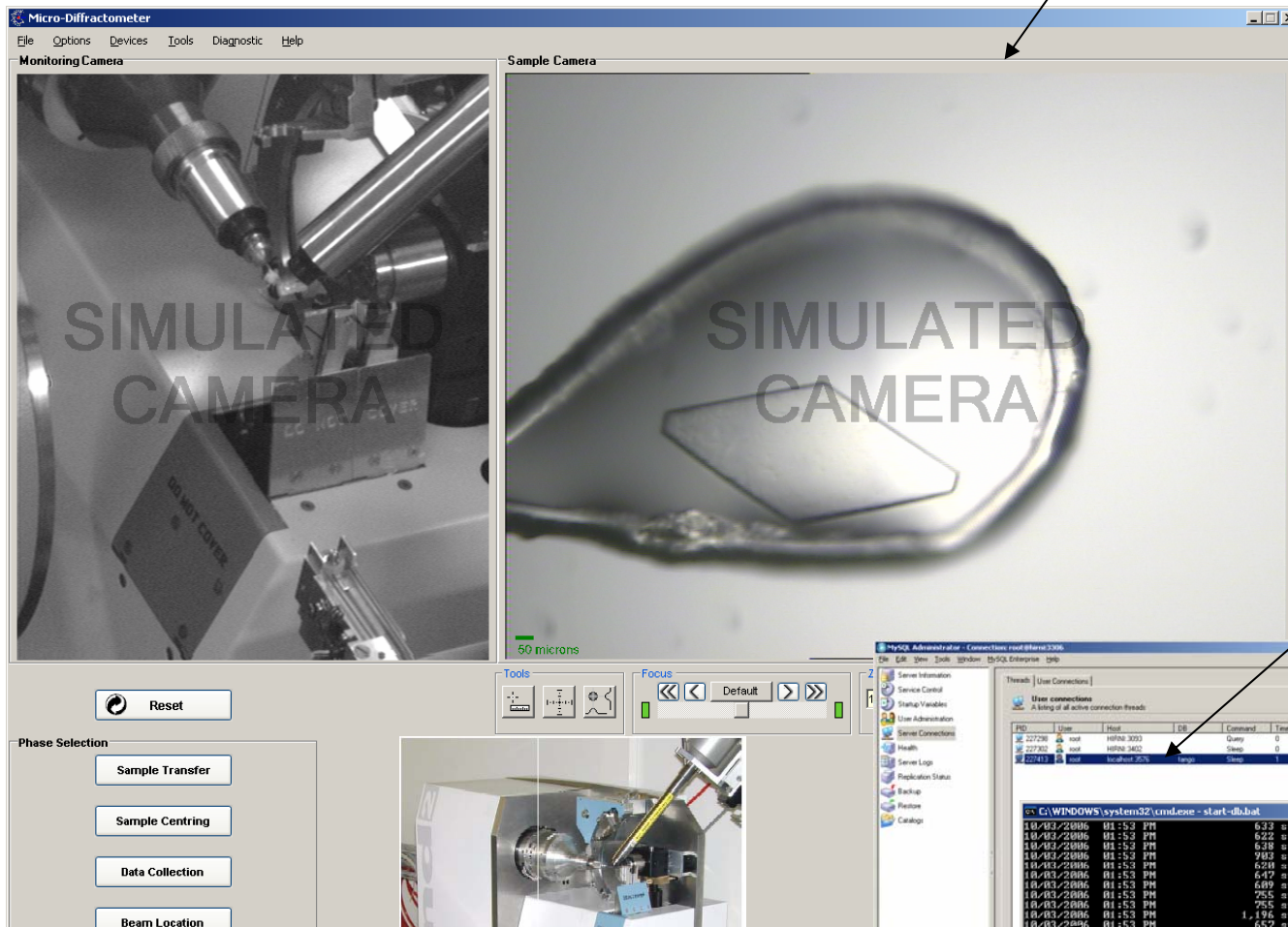
- Tine 2Tango gateway enables TINE to operate on Tango Device Server
- The generic Tango2Tine Gateway was developed by COSYLAB/EMBL and DESY.
- EMBL paying the COSYLAB part.
- The generic gateway is available for Windows and Linux (SUSE 10.2) and will be available at the TINE Website <http://tine.desy.de> and at [www.embl-hamburg.de/tine](http://www.embl-hamburg.de/tine)
- All Tango data types are supported.
- First Test applications with the EMBL simulated MD2 device server are started.



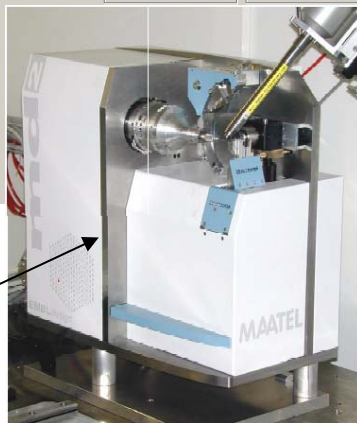


# MD2 Simulated Server

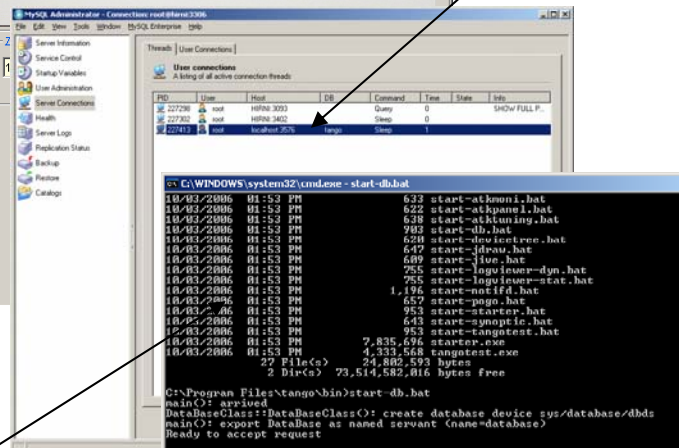
Simulated MD2 server (No hardware)



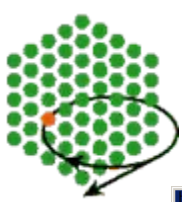
The simulated server simulates this hardware



Tango2Tine Translator



Tango/Jive



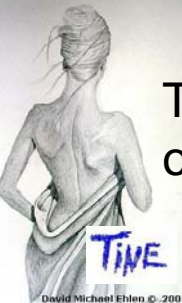
# First MD2 Client test application

By the Translator automatic created TINE MD2 server

Tango Jive with all exported Attributes

Translator running on Win/Linux

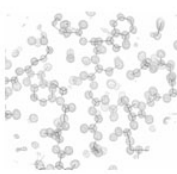
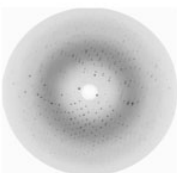
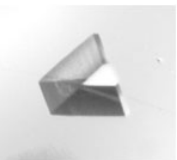
Labview MD2 Client





# Generic TINE2TANGO Translator

Since the 20<sup>th</sup> of September and until the 4<sup>th</sup> of October Rok Stefanic ( COSYLAB ) and Phil Duval ( DESY ) will work on the development of the TINE2TANGO Translator which was started in June 2007.





# Control of the EMBL-HH beam lines at DORIS

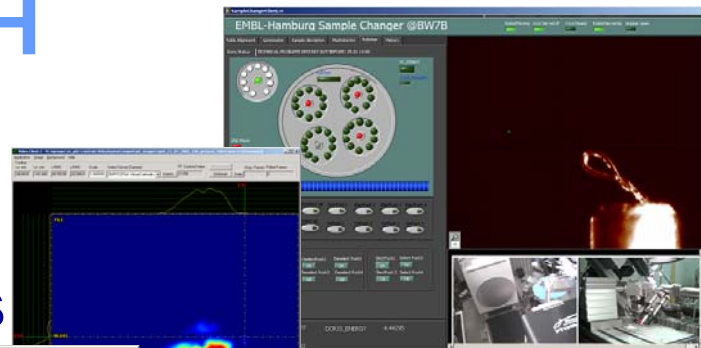
## Control System of the EMBL is TINE (DESY/MCS)

### Highlights

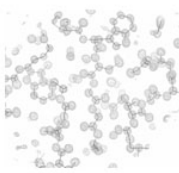
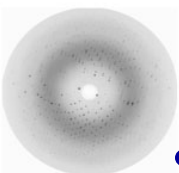
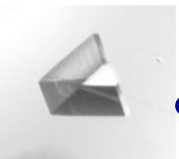
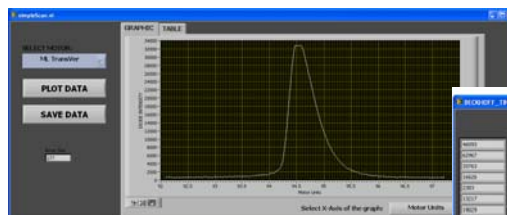
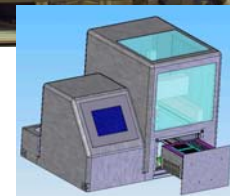
- Robotic Sample Changer BW7B
- X33 Sample Changer
- Multilayer Monochromator Beckhoff/EtherCat

### Next Projects

- Generic TINE Detector server for the Pilatus 500k and the MAR 555 Flat panel Detector
- PXI integration of a Fast digitizer 1GS/s and a FPGA (NI)



Parameter	Value
DOENERGY	4.442059
DOCURRENT	91.75361
DOLIFETIME	22.19172
BW7B_IC1	0.000
BW7B_IC2	0.000
BW7A_IC1	0.000
BW7A_IC2	0.000
BW7A_EOB	-0.052
BW7A_ENER	12176.856



David Michael Ehlen ©-2001





# Acknowledgements

## Instrumentation group Petrali

Group leader: Stefan Fiedler

- Andres Pazos Pilatus
- Mario Di Castro since 7/2007

## Doris Instrumentation group

Group Leader: Christoph Hermes

- Bernd Robrahn Beckhoff PLC programming
- Lifu Gao
- Fernando Ridoutt

## Dimitri Svergun SAXS group

- Timo Ikonen, Alexej, Daniel Franke X33 SC, Pilatus, CANOPEN

- COSYLAB (Roc Stefanic TANGO2TINE)
- David Watt XREC implementation (ongoing)

- Phil Duval, Reinhard Bacher, Mark Lomperski DESY/MCS  
Hong Gong Wu Beckhoff integration CDI
- Stefan Weisse DESY Zeuthen Video system

